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discontinuation of the MV-series engines, the S-1823 was phased out after 1981, while the S-1723 was phased out after 1986, after International withdrew production of gasoline engines entirely.

~~International S series
(bus chassis) — Wikipedia~~

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SERVICE MANUAL

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ENGINE TORQUE
SPECIFICATIONS

Size and Thread

Location

Recommended Wrench

Torque (Ft. Lbs.) 5/16 -

18 and 24 All Locations

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