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lathe operations~~

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write only 'true' or

'false' next to the

question number

(1.2.1 – 1.2.5) in the

ANSWER BOOK.

1.2.1 Illumination of

machinery in a mine

is not necessary if

people are moving

around the machine

but not working on

it. ...

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$f = f T N t \quad D N S$

$= 60 S = \quad D n 40$

$N N 9 D - d$ length

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N2 Fitting And

of workpiece Set-over = 2 length of taper length of workpiece

Set-over = Ratio 2 X tan =

2L Leading angle =

90 - (Helix angle + clearance angle)

Foll ' ' ° ' ' °

owing angle = 90 +

(Helix angle -

clearance angle)

Lead = No. of

starts pitch Pitch

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BELT, CHAIN,

GEAR DRIVES AND

REDUCTION

GEARBOXES 9.1

9.1.1 Chain pitch is

the distance from

the centre of one

pin to the centre of

the next pin. ...

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material removal

process in which a

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sharp cutting tool is used to

mechanically cut away material so

that the desired part geometry

remains • Most common application: to shape metal

parts • Machining is the most versatile and accurate of all

manufacturing processes in its

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capability to
produce
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